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MSA Reference Manual
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2.2.11.3 Acceptance
Criteria for Initial Study
(page 9, 4th edition)

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Service Production Part Approval Process (Service PPAP) is a supplement to Production Part Approval Process (PPAP) 4th edition. This document identifies PPAP requirements for all service parts. These requirements are intended to be

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clarifications to the PPAP process for service parts and not additional requirements.

(PPAP) Production Part Approval Process | AIAG

latest edition.

References available through Automotive Industry Action Group, AIAG ... • APQP forms disk • CQI-9 "Special Process: Heat Treat System Assessment", •

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CQI-19 AIAG Sub-tier
Supplier Management
Process Guideline, ...
reference manual •
Chrysler, Ford Motor
Company, General
Motors Corp.
Measurement Systems
Analysis reference

Ford Motor Company Customer-Specific Requirements

Process Flow
Diagram(s)The
organization shall have
a process flow diagram

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in an organization-specified format that clearly describes the production process steps and sequence, as appropriate, and meets the specified customer needs, requirements and expectations (e.g., Advanced Product Quality Planning and Control Plan reference manual).

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2006, Q1 Second
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Edition, FORD Motor
Company, 2003.

PPAP (□□□□□) - Wikipedia

The ISO 9000 family of quality management systems (QMS) is a set of standards that helps organizations ensure they meet customer and other stakeholder needs within statutory and regulatory requirements related to a product or service. ISO 9000 deals with

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the fundamentals of QMS, including the seven quality management principles that underlie the family of standards.

ISO 9000 - Wikipedia

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